

Work Order ID 62943

October 14, 2010 10:50:08 AM



Page 1

Item ID: DSI 9500-011

Accept



Setup Start



Revision ID:

Item Name: Lug Upgrade Installation, 206 A/B Float Step

Stop



Start Date: 10/14/10 Start Qty: 5.00



Cust Item ID:

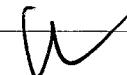
Required Date: 10/15/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr Revision Nbr

DSI 9500

A

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI9500-011
CHG001*for BG 10-10-14*

110



Packaging

Packaging

Pick Kit

0.00

Proj 14 (6)

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*6 10-15
All in ~~st~~ packaging boxes.*

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Accept



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Stop



Start Date: 10/14/10 Start Qty: 5.00



Cust Item ID:

Required Date: 10/15/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



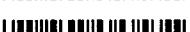
QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

Memo

Identify and pack for shipping as per PPP DSI9500-011

Location:

PPP rev:

Draft

10/10/15 (6x) SP

10/10/18 (8)

10/10/15

4

Picklist Print

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Page 1

Work Order ID: 62943



Parent Item: DSI 9500-011



Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Start Qty: 5.00

Required Date: 10/15/10

Required Qty: 5.00

Comments: IPP Rev:A new issue DD 10.03.01 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2731-7 		Manufactured	No			110	Each	35.0000	2	1012			

Mounting Lug

Location	Loc Qty	Loc Code
ST420	11	
60996	11	
ST470	24	
61653	24	

D2732-030



Rubber Cushion

Location	Loc Qty	Loc Code
110	8.0000	8

Location	Loc Qty	Loc Code
ST	8	
56516	8	

D3394-043



Lug Assembly

Location	Loc Qty	Loc Code
110	41.0000	2

Location	Loc Qty	Loc Code
ST420	15	
60997	15	
ST475	26	
62005	26	

62005

10/14/10 (6)

Picklist Print

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Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

Required Qty: 5.00

D4064-041



Mounting Lug

Manufactured

No

110

Each

19.0000

1

6



Location

Loc Qty

Loc Code

ST464

19

58980

19

58980

AN4C13A



BOLT

Purchased

No

110

Each

85.0000

4

204



Location

Loc Qty

Loc Code

ST357

85

113359

3

114442

32

114615

50

M114442

AN4C14A



Bolt

Purchased

No

110

Each

87.0000

4

204



Location

Loc Qty

Loc Code

ST358

87

111902

17

115767

40

115835

30

M111902 17X

M115767 40



AN4C15A



Bolt

Purchased

No

110

Each

127.0000

4

204



Location

Loc Qty

Loc Code

ST358

127

114442

1

115457

26

115835

100

M114442



Picklist Print

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Work Order ID: 62943



Parent Item: DSI 9500-011



Parent Item Name: Lug Upgrade Installation, 206 A/B Float Step

Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

Required Qty: 5.00

AN960C416

NAS1149C0463

Purchased

No

110

Each

100.0000

16

✓ 80-96
NA01149C0463
264
M112314

washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST346	100	
	100	

AN960C416L

Purchased

No

100993

110

Each

180.0000

8

✓ 112314
M110993
70X
4048

NAS1515H4L

Purchased

No

110

Each

456.0000

24

✓ 120-444

WASHER

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	44	
104925	44	
ST346	136	
106785	10	
107008	10	
112828	75	
69220	41	

✓ 1114236
1114265
1114265
87X96P

Picklist Print

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Start Date: 10/14/10

Required Date: 10/15/10

Start Qty: 5.00

6

Required Qty: 5.00

MS21043-4



Nut

Purchased	No	110	Each	739.0000	12	72	60
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
104603	40	
ST301	699	
112492	25	
113069	8	
114523	366	<u>1114523</u>
114784	300	